

MIG/MAG Welding Torches "MB EVO PRO" liquid cooled

Rating 300 A up to 575 A

The MB EVO PRO torch series represents a totally new concept in welding torch design, form and function. Unique ergonomics, following extensive research, provide a greater sense of control, enabling the welder to feel as "one" with his torch. The trigger position, trigger design and ball joint construction guarantee optimum balance and comfort in all welding positions.

The appeal of liquid cooled MB EVO PRO torches is further enhanced due to the redesigned cooling concept and selected material combination. Improved front end cooling increases wear part service life and realises extra performance reserves, enabling welding at higher power outputs.

- Highest quality "MB" wear parts combined with optimised torch cooling – for maximum service life
- Genuine two-component handle – robust and ergonomic
- Optimum trigger position and tapered handle design – for precise predictable handling
- Simplified constructions eases repair through the provision of greater space for maintenance
- High performance hoses with a special protective fabric – enhancing flexibility and comfort
- Robust, optimised central connector with protected hose guide



MB EVO PRO 240 D

Technical data (EN 60 974-7):

Rating: 325 A CO₂
300 A Mixed Gases M21 (DIN EN ISO 14175)

Duty cycle: 100%

Wire size: 0.8 – 1.2 mm

MB EVO PRO 401 D / MB EVO PRO 401

Technical data (EN 60 974-7):

Rating: 450 A / 475 A CO₂
400 A / 425 A Mixed Gases M21 (DIN EN ISO 14175)

Duty cycle: 100%

Wire size: 0.8 – 1.2 mm

MB EVO PRO 501 D / MB EVO PRO 501

Technical data (EN 60 974-7):

Rating: 550 A / 575 A CO₂
500 A / 525 A Mixed Gases M21 (DIN EN ISO 14175)

Duty cycle: 100%

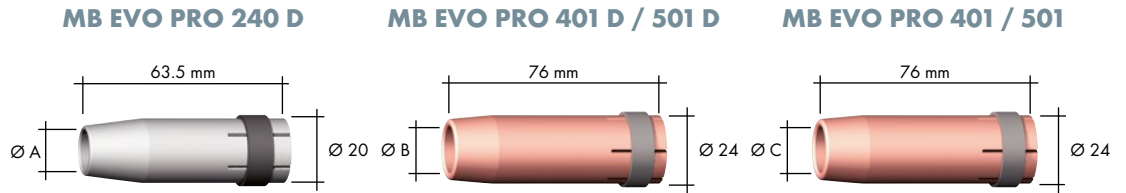
Wire size: 1.0 – 1.6 mm

Torch complete Type	Handle	3 m	Part-No.			Swan neck	
			4 m	5 m	Type	Part-No.	
MB EVO PRO 240 D	Type "MB EVO PRO"	023.0319.1	023.0320.1	023.0321.1	50°	023.0316.1	
MB EVO PRO 401 D	Type "MB EVO PRO"	033.0384.1	033.0385.1	033.0386.1	50°	033.0378.1	
MB EVO PRO 401	Type "MB EVO PRO"	030.0244.1	030.0245.1	030.0246.1	50°	030.0242.1	
MB EVO PRO 501 D	Type "MB EVO PRO"	034.0862.1	034.0863.1	034.0864.1	50°	034.0856.1	
MB EVO PRO 501	Type "MB EVO PRO"	032.0269.1	032.0270.1	032.0271.1	50°	032.0267.1	

Note for liquid cooled torches: To protect cable assembly components from excessive heat build up we recommend a post welding cooling cycle of at least four minutes.

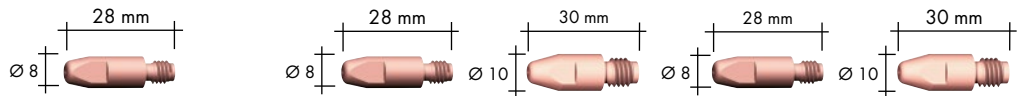
MB EVO PRO 240, MB EVO PRO 401 / 501

Wear parts



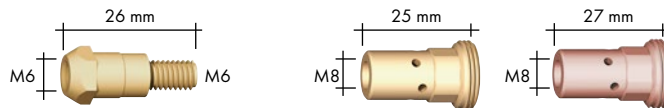
Gas nozzle (10 pcs.)

	Ø A		Ø B		Ø C	
Cylindrical	Ø 17	145.0047	Ø 20	145.0051	Ø 20	145.0051
Conical	Ø 12.5	145.0080 ¹	Ø 16	145.0085 ²	Ø 16	145.0085 ³
Tapered	Ø 10	145.0128	Ø 14	145.0132	Ø 14	145.0132



Contact tip (10 pcs.)

		M6	M6	M8	M6	M8
E-Cu	Ø 0.8	140.0051	140.0051	140.0114	140.0051	140.0114
	Ø 1.0	140.0242	140.0242	140.0313	140.0242	140.0313
	Ø 1.2	140.0379	140.0379	140.0442	140.0379	140.0442
	Ø 1.6	-	140.0555	140.0587	140.0555	140.0587
E-Cu for Al	Ø 0.8	141.0001	141.0001	141.0003	141.0001	141.0003
	Ø 1.0	141.0006	141.0006	141.0008	141.0006	141.0008
	Ø 1.2	141.0010	141.0010	141.0015	141.0010	141.0015
	Ø 1.6	-	141.0020	141.0022	141.0020	141.0022
CuCrZr	Ø 0.8	140.0054	140.0054	140.0117	140.0054	140.0117
	Ø 1.0	140.0245 ¹	140.0245	140.0316	140.0245	140.0316
	Ø 1.2	140.0382	140.0382	140.0445 ²	140.0382	140.0445 ³
	Ø 1.6	-	140.0558	140.0590	140.0558	140.0590



Contact tip holder (10 pcs.)

M6	142.0003 ¹	142.0008	-	-
M8	-	142.0022	142.0201.10 ²	-



Gas diffuser (10 pcs.)

Standard	012.0183 ¹	030.0145 ²	030.0145 ³
Long life	-	030.0037	030.0037
Ceramic	-	030.0190	030.0190

Liner		for 3 m			for 4 m			for 5 m					
		Ø 0.8	Ø 1.0	Ø 1.2	Ø 1.6	Ø 0.8	Ø 1.0	Ø 1.2	Ø 1.6	Ø 0.8	Ø 1.0	Ø 1.2	Ø 1.6
Liner	Ø 0.8	124.0137	124.0138	124.0139	124.0137	124.0138	124.0139	124.0137	124.0138	124.0139	124.0137	124.0138	124.0139
	Ø 1.0	124.0111 ¹	124.0112 ¹	124.0113 ¹	124.0111 ¹	124.0112 ¹	124.0113 ¹	124.0111 ¹	124.0112 ¹	124.0113 ¹	124.0111 ¹	124.0112 ¹	124.0113 ¹
	Ø 1.2	124.0111 ^{2,3}	124.0112 ^{2,3}	124.0113 ^{2,3}	124.0111 ^{2,3}	124.0112 ^{2,3}	124.0113 ^{2,3}	124.0111 ^{2,3}	124.0112 ^{2,3}	124.0113 ^{2,3}	124.0111 ^{2,3}	124.0112 ^{2,3}	124.0113 ^{2,3}
	Ø 1.6	124.0114	124.0115	124.0116	124.0114	124.0115	124.0116	124.0114	124.0115	124.0116	124.0114	124.0115	124.0116
PTFE liner	Ø 0.8	126.0005	126.0008	126.0011	126.0005	126.0008	126.0011	126.0005	126.0008	126.0011	126.0005	126.0008	126.0011
	Ø 1.0	126.0021	126.0026	126.0028	126.0021	126.0026	126.0028	126.0021	126.0026	126.0028	126.0021	126.0026	126.0028
	Ø 1.2	126.0021	126.0026	126.0028	126.0021	126.0026	126.0028	126.0021	126.0026	126.0028	126.0021	126.0026	126.0028
	Ø 1.6	126.0039	126.0042	126.0045	126.0039	126.0042	126.0045	126.0039	126.0042	126.0045	126.0039	126.0042	126.0045
Carbon PTFE liner	Ø 0.8	127.0002	127.0003	127.0004	127.0002	127.0003	127.0004	127.0002	127.0003	127.0004	127.0002	127.0003	127.0004
	Ø 1.0	127.0005	127.0007	127.0008	127.0005	127.0007	127.0008	127.0005	127.0007	127.0008	127.0005	127.0007	127.0008
	Ø 1.2	127.0005	127.0007	127.0008	127.0005	127.0007	127.0008	127.0005	127.0007	127.0008	127.0005	127.0007	127.0008
	Ø 1.6	127.0010	127.0012	127.0013	127.0010	127.0012	127.0013	127.0010	127.0012	127.0013	127.0010	127.0012	127.0013

¹ Included in the standard equipment for complete torches MB EVO PRO 240 D.

² Included in the standard equipment for complete torches MB EVO PRO 401 D / 501 D.

³ Included in the standard equipment for complete torches MB EVO PRO 401 / 501.